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Course (compulsory, elective)

elective

2/3

Year /Semester

No. of credits

Classical and modern manufacturing systems

**Engineering Management - Part-time studies -**

Second-cycle studies

Classes:

Status of the course in the study program (Basic, major, other)

**Production and Operations Management** 

12 Laboratory:

Name of the module/subject

Elective path/specialty

12

Field of study

Cycle of study:

No. of hours

Lecture:

other		other univer	university-wide			
Education	on areas and fields of sci	ence and art	ECTS distribution (number and %)			
techr	nical sciences		4 100%			
	Technical scie	ences	4 100%			
Resp	onsible for subje	ect / lecturer:				
	r hab. inż. Marek Fert	• •				
email: marek.fertsch@put.poznan.pl						
	tel. 061 665 34 01 nierii Zarządzania					
-	•	Poznań, tel. (61) 665 3374				
Prere	quisites in term	s of knowledge, skills and social competencies:				
1	Knowledge	The student knows the basic concepts related to the construction operation of the conventional manufacturing systems in enterprise				
2	Skills	The student has the ability to perceive, association, interpretation of the phenomena occurring in the sphere of production and organization, both classical and modern manufacturing systems				
3	Social competencies	The student understands and is ready to bear the social responsibility for decisions related to the design and implementation of traditional production systems in Polish enterprises of mechanical engineering				
Assu	mptions and obj	ectives of the course:				
		e essence and principles of functioning of modern manufacturing s lents basic skills in using these solutions.	ystems and features of these			
	Study outco	mes and reference to the educational results for a	field of study			
Know	/ledge:					
1. It ha	s an extended knowle	dge of organizational relationships occurring in production systems	s - [K2A_W04]			
	as an extended knowle zations - [K2A_W05]	edge of the internal connections of the production systems in various	us types of complex			
	knows the methods an W08, K2A_W09]	d tools for process modeling information and decision-making in pr	roduction systems -			
Skills	;: -					

STUDY MODULE DESCRIPTION FORM

10

Profile of study

Subject offered in:

Form of study (full-time,part-time)

Project/seminars:

(general academic, practical)

general academic

**Polish** 

(university-wide, from another field)

part-time

[K2A\_U02]

these phenomena in selected areas - [K2A\_U06]

Social competencies:

1. Can use theoretical knowledge to describe and analyze the causes and processes and social phenomena and is able to formulate their own opinions and choose critical data and methods of analysis in relation to manufacturing systems -

3. Has the ability to understand and analyze social phenomena, enhanced by the ability to in-depth theoretical evaluation of

2. Can correctly analyze the causes and processes in the areas of manufacturing systems - [K2A\_U03]

# **Faculty of Engineering Management**

- 1. It has a sense of responsibility for own work and a willingness to comply with the principles of teamwork and responsibility for jointly implemented tasks [K2A\_K02]
- 2. He can see the cause and effect in the implementation of its goals and rangować importance of alternative or competitive tasks [K2A\_K03]
- 3. Is aware of interdisciplinary knowledge and skills needed to solve complex problems of organization and the need to create interdisciplinary teams [K2A\_K06]

## Assessment methods of study outcomes

#### Quality Forming:

- a) with regard to laboratories on the basis of discussions on the knowledge of the issues necessary for the proper implementation of the current exercise,
- b) for classes on the basis of an assessment of the current progress of the project,
- c) in the range of lectures based on answers to pytaniadotyczące material discussed in previous lectures.

**Quality Summary:** 

- a) for laboratories n apodstawie final report,
- b) for classes on the basis of a presentation of the task of the project and answer questions about relizacji design and solutions used in the project,
- c) in the range of lectures (1) written exam, each question is scored in a scale of 0 to 1; exam is passed after obtaining at least 55% of points, the examination can begin after completion of laboratories and classes (2) discuss the results of the exam

## Course description

The lecture begins by explaining the difference between the concepts of "production system" and "production system" (production). Then discussed are the modern trends in manufacturing systems - vertical integration MRP- JiT, virtual integration of MRP-JiT, the integration of MRP-JiT through the structure of the product, virtual manufacturing. For each of the cases discussed are: structure of the production system and the corresponding variants of the structure of the control system. In class, students design the project, according to the guidelines leading selected production system.

At the laboratory classes students learn the basics of computer aided production planning and control its course in the lecture discussed solutions.

Teaching methods: conventional specialist lecture, laboratory workshop, team project of a selected production unit, work with literature

### Basic bibliography:

- 1. Fertsch M., Pawlak N., Stachowiak A., Współczesne systemy produkcyjne, Wydawnictwo Politechniki Poznańskiej, 2011
- 2. Golińska P., Tradycyjne i nowoczesne systemy produkcyjne, Wydawnictwo Politechniki Poznańskiej, 2011
- 3. Brzeziński M., Organizacja i sterowanie produkcją. Projektowanie systemów produkcyjnych i procesów sterowania produkcją, Agencja Wydawnicza Placet, Warszawa 2002
- 4. Mazurczak J., Projektowanie struktur systemów produkcyjnych, Wydawnictwo Politechniki Poznańskiej, 2002

### Additional bibliography:

- 1. Podstawy zarządzania produkcją. Ćwiczenia, Kosieradzka A., (red.), Oficyna Wydawnicza Politechniki Warszawskiej, Warszawa, 2008
- 2. Boszko j., Struktura organizacyjna przedsiębiorstwa i drogi jej optymalizacji, WNT, Warszawa 1973

### Result of average student's workload

Activity	Time (working hours)
1. Lecture	12
2. Classes	12
3. Laboratory	10
4. Consultation	25
5. Exam	3
6. Preparation of classes	15
7. Preparation of laboratory	12

## Student's workload

Source of workload	hours	ECTS
Total workload	89	4
Contact hours	64	2
Practical activities	60	2